



Self Centering Vise

5 AXIS VISE



PAT.

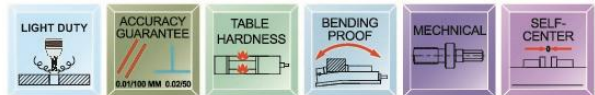
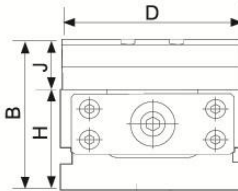
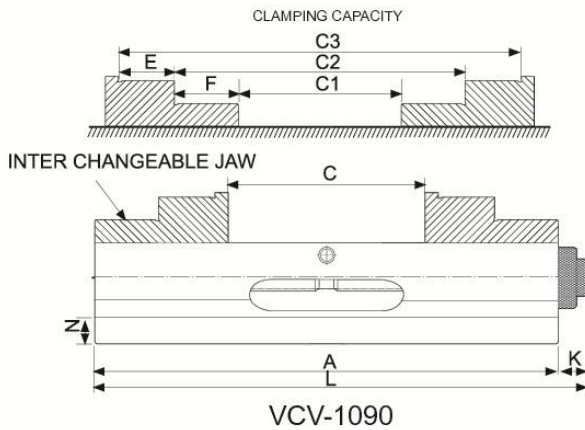
SAME HEIGHT GUARANTEE

Features

- Reversible Jaw :Remove 4 Fixed Screw to Re-install Jaws.
- Suit for 4/5 axis CNC machine
- Repeat clamping tolerance $\pm 0.01\text{mm}$
- Material: high tension cast iron
- Slide way hardness: HRC 45°
- Inter changeable jaw: heat treatment HRC 50°
- Lock down-drawing force: keep work piece from lifting



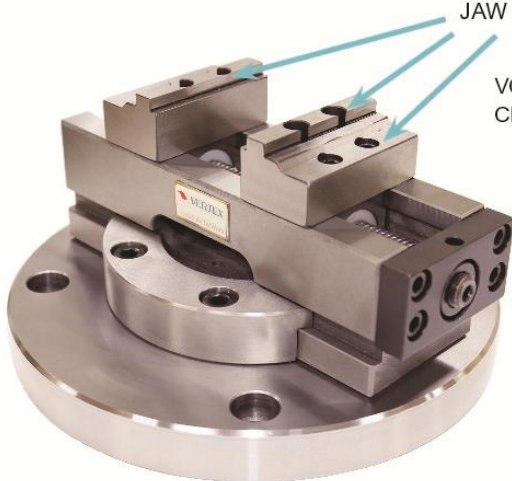
VCV-1090



Specifications

| ORDER NO. | A | B | C OPEN | Clamping Capacity | | | D | F | H | J | K | N | X | L | MAX. Clamp Force (kgf) | Torque For Clamp | Weight (kgs) | CODE NO. |
|----------------------|-----|-----|--------|-------------------|--------|---------|-----|----|----|----|----|----|----|-----|------------------------|------------------|--------------|----------|
| | | | | C1 | C2 | C3 | | | | | | | | | | | | |
| VCV-0611 | 170 | 80 | 106 | 112 | 45-140 | | 61 | 20 | 55 | 25 | 15 | 14 | 14 | 185 | 300 | 1.8m/kgs | 5 | 1002-107 |
| NEW VCV-10130 | 240 | 120 | 132 | 140 | 62-192 | | 101 | 30 | 80 | 40 | 16 | 21 | 20 | 260 | 400 | 2.6m/kgs | 18.5 | 1002-109 |
| VCV-1090 | 240 | 120 | 90 | 90 | 70-160 | 134-222 | 101 | 35 | 80 | 40 | 20 | 22 | | 260 | 400 | 2.6m/kgs | 17 | 1002-108 |

With Swivel Base Type



INTER-CHANGEABLE JAW
JAW CLAMPING SCREWS (EACH JAW 4 PCS)

VCV-0611S FOR
CNC ROTARY TABLE



| ORDER NO. | BASE SIZE | kgs | CODE NO. |
|------------|---------------------|------|-----------|
| VCV-0611S | Ø200 x 22 Thickness | 11.1 | 1002-107S |
| VCV-10130S | Ø248 x 22 Thickness | 26 | 1002-109S |
| VCV-1090S | Ø248 x 22 Thickness | 27.5 | 1002-108S |